Mahratta Chamber of Commerce, Industries and Agriculture, Pune (India)



ISBN: 978-93-87793-33-0

8th July 2018

www.conferenceworld.in

A Novel Extrinsic Intensity Modulated Fiber Optic Chemical Sensor Based on U-Shaped Glass Rod – Study of Properties of Propanol mixed in Benzene and Cyclohexane mixed in Benzene

S. Srinivasulu¹, Dr. S. Venkateswara Rao²

^{1&2}Department of Physics, JNTUH College of Engineering Hyderabad, Telangana State, India.

ABSTRACT:

An optical fiber chemical sensor for the detection of refractive index of Propanol mixed in Benzene and Cyclohexane mixed in Benzene based on an extrinsic U-bend probe is reported in the present work. Two PCS fibers of 200/230µm of 50cm length in which one as input fiber arm and other as output fiber arm are used in the experimental setup operated at 630nm. The sensing region is created by joining the one end of the U-shaped glass rod to input fiber arm and the other end of the glass rod to the output fiber arm. The other end of the input fiber arm is connected to a LASER source of 630nm while the other end of the output fiber arm is connected to a power meter. The U-shaped glass rod which acts as extrinsic sensing probe is slowly placed in the liquid mixtures. The bending of sensing region enhances the sensitivity of the device of the order of 10⁻³ in measuring the refractive indices of chemical mixtures of different mixed ratios. As the chemical mixtures of different mixed ratios with increasing Benzene quantity introduced into the sensing region a sharp decrease in the output intensities observed in the power meter. The variation in the intensity can be correlated to the increase in the refractive index of the chemical mixtures exposed to the sensing zone. The sensors so developed may be directly employed in various applications such as chemical industry, polymer industry, electronic industry, pharmaceuticals, agriculture etc. The proposed sensor is portable, inexpensive, easy to fabricate and can be used to measure the refractive index of chemicals from remote.

Keywords: Chemical mixtures, Cyclo-hexane mixed in Benzene, PCS fibers, Propanol mixed in Benzene, Refractive index, Sensitivity, U-bend probe.

I. INTRODUCTION

An intensive research work has been taken up throughout the world in the area of chemical fiber optic sensors during last few decades [1-8]. The sensors are used in the chemical process for the continuous mentoring of reactant concentration and also in the determination of liquid absorption spectra. The working principle of sensor bases on the attenuated total internal reflection (ATR) spectroscope. In which the cladding of an optical

Mahratta Chamber of Commerce, Industries and Agriculture, Pune (India)



ISBN: 978-93-87793-33-0

8th July 2018

www.conferenceworld.in

fiber is removed from a small region of fiber which form the sensing region of the fiber. The sensing zone so formed is immersed in an absorbing fluid. Light from a source at one end is launched into the fiber and is collected by other end of the fiber using light detector. The amount of output power depends upon the loss caused by the fluid surrounding the core due to the difference in the refractive index of fiber core and substance surrounding the core of the fiber. Selective rays launching from fiber core and deforming techniques can be use to increases the sensitivity of the exposed core of the fiber. Only rays of incident angles which are closed to the critical angle are injected into the fiber in the case of selective ray launching [1]. The most famous forms of fiber core deformation are tapped cores of the fiber [2, 3] and U-shaped bend core of the fiber [4]. The U-shaped bend core fibers have been used as the refractive index sensors to measure the refractive index of various liquids [5] and in pattern recognition of artificial neural network with distributed sensing [6-10].

There is an argent requirement for sensors for an exact control of the concentrations for better performance of the fuel cells. Propanol and Cyclo-hexane are important chemicals for industrial use in a void range from feedstock to antifreeze. Numerous optical sensing methods utilizing various absorption spectroscopic lines have been reported in the literature [11-14]. A comparison to a straight exposed fiber core and a U-bend fiber core with reference to core diameter, the numerical aperture (NA), the radii of bend and index of refraction of surrounding fluid in terms of sensitivity have been reported in the literature [15-17]. A step-index multimode fiber has been used to describe the sensitivity of a single U-bend probe in the above approach.

II. EXPERIMENTAL ARRANGEMENT

The basic elements of experimental arrangement consist of a LASER diode light source of 630nm, a bench mark power detector and an extrinsic intensity modulated fiber optic $(200/230\mu m)$ sensing system where in a U-shaped borosilicate glass rod of thickness 0.20mm was used as a sensing probe. The chemical samples for investigation of refractive index in the range between $1.37n_D$ to $1.49n_D$ have been prepared by using a burette system by taking different proportion of Propanal mixed in Benzene and Cylco-hexane mixed in Benzene. To calibrate the U-shaped glass sensor initially the refractive indices of all the chemical mixtures were determine by using Abbe's refractometer aided with sodium vapour lamp. The experimental setup as shown in fig. [1].

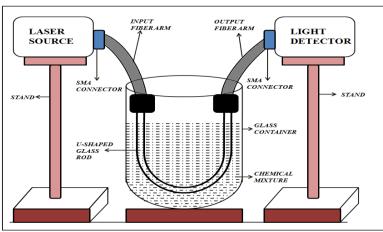


Fig-1: Experimental arrangement of Fiber Optic Chemical Sensor Based on U-shaped Glass Rod

Mahratta Chamber of Commerce, Industries and Agriculture, Pune (India)



ISBN: 978-93-87793-33-0

8th July 2018

www.conferenceworld.in

Fiber Optic Chemical Sensor Specifications

• Fiber patch card: 200/230µm

• Length of the fiber patch card with SMA connector: 50cm

• Length of the SMA connector: 5cm

Shape of the glass rod: U- shaped solid glass rod

• Thickness of the glass rod:0.2mm

• Total height of the glass rod: 3.0cm

• Height of the glass rod immersed in the liquid: 2.0cm

• Width between the two Prongs of the U-shaped glass rod: 1.5cm

• Depth of the curvature (Radius of the curvature): 1cm

0.2294

0.7706

III. RESULTS AND DISCUSSION

The light launched from LASER source transmits through the input fiber arm which acts as optical wave guide and enters into U-shaped glass sensing probe and transmits from sensing probe to power detector. A correlation can be formulated between light that is coupled to the power meter and light that is lossed at sensing region. By using different chemical mixtures surrounding the sensing probe light launched from the source and light received at the detector was observed and the readings were tabulated. Initially the chemical mixture Propanol mixed in Benzene with different proportions were used in the experimentation and the readings are tabulated in table-1.

Table-1: Molefraction of Benzene & Propanol in Benzene + Propanol mixtures and Refractive Index, Output

Power(dBm), Density(g/ml), Molar Volume(c.c./mole), Molar Refraction (c.c./mole), d(R.I.)/R.I. of glass rod of Benzene + Propanol chemical mixtures.

5.	volume of	tne binary	Molei	raction	Refractive	Output	Density	Molar	Molar	a(K.I.)/K.I.
No.	mixtures (ml)				Index	Power	(g/ml)	Volume	Refraction	of glass
	Benzene	Propanol	Benzene	Propanol		(dBm)		(c.c./mole)	(c.c./mole)	rod
1	10	0	1.0000	0.0000	1.488	.73	0.8765	89.1158	25.6753	0.0080
2	9	1	0.9147	0.0853	1.471	.07	0.8692	88.0958	24.3541	0.0193
3	8	2	0.8265	0.1735	1.460	.10	0.8618	87.0080	23.8305	0.0267
4	7	3	0.7354	0.2646	1.453	.37	0.8544	85.8402	23.2015	0.0313
5	6	4	0.6411	0.3589	1.440	.10	0.8471	84.5740	22.2895	0.0400
6	5	5	0.5436	0.4564	1.430	.30	0.8398	83.2170	21.6400	0.0467
7	4	6	0.4426	0.5574	1.416	.23	0.8324	81.7704	20.5200	0.0560
8	3	7	0.3379	0.6621	1.409	.53	0.8251	80.2072	19.8296	0.0607

1.395

40

0.8177

78.5420

0.0700

Mahratta Chamber of Commerce, Industries and Agriculture, Pune (India)



8th July 2018

www.conferenceworld.in

.8104	76.7457	17.9020	0.0780	l

ISBN: 978-93-87793-33-0

10	1	9	0.1168	0.8832	1.383	.53	0.8104	76.7457	17.9020	0.0780
11	0	10	0.0000	1.0000	1.372	.90	0.8030	74.8319	17.0077	0.0853

The other properties like density, molefraction, molar volume, molar refraction, d(R.I.)/R.I. of glass rod also correlated with output power. The variation in optical power with respect to concentration and the refractive index have been represented in fig. [2-8].

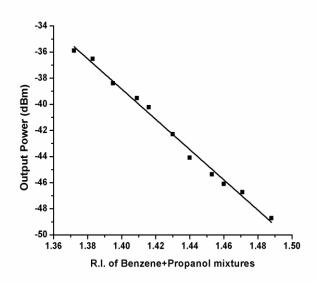


Fig-2: Relation between Refractive Index of Benzene+Propanol mixtures Vs Output Power(dBm)

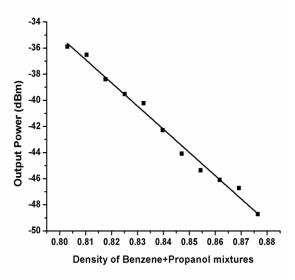


Fig-3: Relation between Density(g/ml) of Benzene+Propanol mixtures (g/ml) Vs Output Power(dBm)

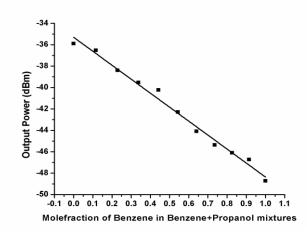


Fig-4: Relation between Molefaction of Benzene in Benzene+Propanol mixtures Vs Output Power(dBm)

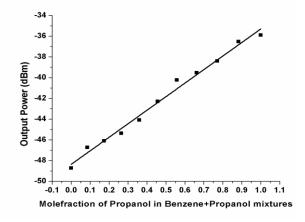


Fig-5: Relation between Molefaction of Propanol in Benzene+Propanol mixtures Vs Output Power(dBm)

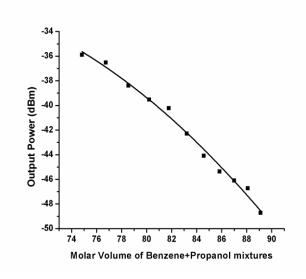
Mahratta Chamber of Commerce, Industries and Agriculture, Pune (India)



8th July 2018

www.conferenceworld.in

ISBN: 978-93-87793-33-0



-34 -36 -38 -40 -42 -44 -44 -48 -50 16 17 18 19 20 21 22 23 24 25 26 27 Molar Refraction of Benzene+Propanol mixtures

Fig-6: Relation between Molar
Volume(c.c/mole)
of Benzene+Propanol mixtures Vs
Output
Power(dBm)

Fig-7: Relation between Molar Refraction (c.c/mole) of Benzene+ Propanol mixtures Vs Output Power(dBm)

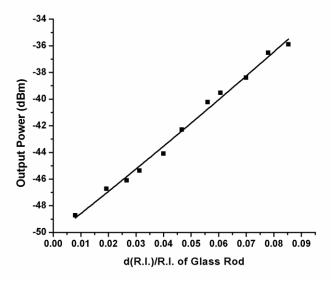


Fig-8: Relation between d(R.I.)/R.I. of Glass Rod Vs Output Power(dBm)

From the fig.2 the refractive index of chemical mixture increases the output power decreases. The decrement in the output power attributed to the absorption of light by the chemical mixture surrounding the U-shaped glass rod which is acting as a liquid cladding of the optical transmission system. The depth of the absorption of light increases as the R.I. of chemical cladding increases. When more light absorbed at sensing region due to the increment in the R.I. of liquid less power will reaches as output of the sensors. In conforming the experimental

Mahratta Chamber of Commerce, Industries and Agriculture, Pune (India)



ISBN: 978-93-87793-33-0

8th July 2018

www.conferenceworld.in

observations made with Propanol and Benzene another combination of chemicals i.e. Cyclo-hexane mixed in Benzene was used as liquid surrounding the U-shaped glass probe and results are tabulated in table-2.

Table-2: Molefractions of Benzene & Cyclo-hexane in Benzene + Cyclo-hexane mixtures and Refractive Index, Output Power(dBm), Density(g/ml), Molar Volume(c.c./mole), Molar Refraction (c.c./mole),

d(R.I.)/R.I. of glass rod of Benzene + Cyclo-hexane chemical mixtures.

S.	Volume of the		Volume of the Molefraction		Refractive	Output	Density	Molar	Molar	d(R.I.)/R.I.
No.	binary mixtures				Index	Power	(g/ml)	Volume	Refraction	of glass
	(ml)					(dBm)		(c.c./mole)	(c.c./mole)	rod
	Benzene	Cyclo-	Benzene	Cyclo-						
		hexane		hexane						
1	10	0	1.0000	0.0000	1.488	.73	0.8765	89.1158	25.6753	0.0080
2	9	1	0.8812	0.1188	1.478	.87	0.8667	90.9527	25.7456	0.0147
3	8	2	0.7672	0.2328	1.469	.90	0.8568	92.8086	25.7992	0.0207
4	7	3	0.6578	0.3422	1.462	.43	0.8470	94.6639	26.0245	0.0253
5	6	4	0.5527	0.4473	1.459	.90	0.8371	96.5430	26.3925	0.0273
6	5	5	0.4517	0.5483	1.453	.37	0.8273	98.4252	26.6031	0.0313
7	4	6	0.3545	0.6455	1.447	.80	0.8175	100.3245	26.8053	0.0353
8	3	7	0.2700	0.7300	1.439	.83	0.8076	102.1873	26.8783	0.0407
9	2	8	0.1708	0.8292	1.433	67	0.7978	104.1949	27.0799	0.0447
10	1	9	0.0839	0.9161	1.425	.77	0.7879	106.1713	27.1478	0.0500
11	0	10	0.0000	1.0000	1.420	.90	0.7781	108.1609	27.3715	0.0533

Graphs are plotted by taking various parameters of the chemical compounds with respect to output power of sensor system and the results are analyzed in fig. [9-15]. Similar variations are observed as results obtained in the case of Proponal mixed in Benzene.

Mahratta Chamber of Commerce, Industries and Agriculture, Pune (India)



8th July 2018

www.conferenceworld.in

ISBN: 978-93-87793-33-0

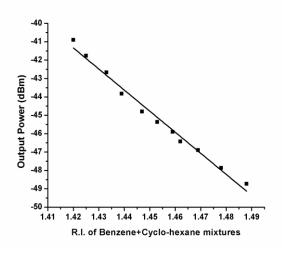


Fig-9: Relation between Refractive Index of Benzene+Cyclo-hexane mixtures Vs Output Power(dBm).

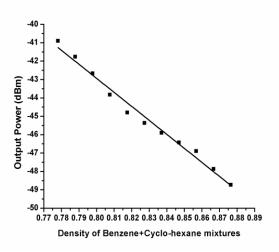


Fig-10: Relation between Density (g/ml) of Benzene+Cyclo-hexane mixtures Vs Output Power(dBm).

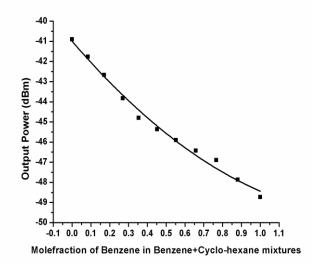


Fig-11: Relation between Molefraction of Benzene in Benzene+Cyclo-hexane mixtures Vs Output Power(dBm).

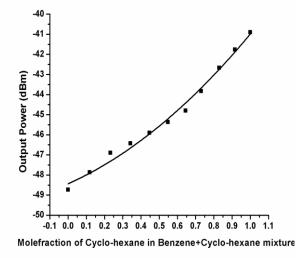


Fig-12: Relation between Molefraction of Cyclohexane in Benzene+Cyclo-hexane mixtures Vs Output Power(dBm).

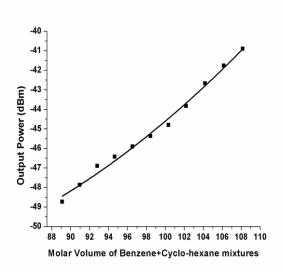
Mahratta Chamber of Commerce, Industries and Agriculture, Pune (India)



8th July 2018

www.conferenceworld.in

ISBN: 978-93-87793-33-0



40 41 42 44 44 45 46 46 46 46 47 47 48 49 50 25.6 25.8 26.0 26.2 26.4 26.6 26.8 27.0 27.2 27.4 27.6 Molar Refraction of Benzene+Cyclo-hexane mixtures

Fig-13: Relation between Molar Volume (c.c./mole) of Benzene+Cyclo-hexane mixtures Vs Output Power(dBm).

Fig-14: Relation between Molar Refraction (c.c./mole) of Benzene + Cyclo-hexane mixtures Vs Output Power(dBm)

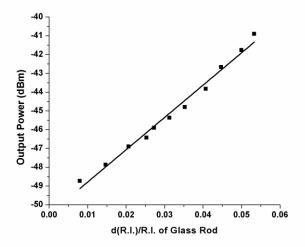


Fig-15: Relation between d(R.I.)/R.I. of Glass Rod Vs Output Power(dBm).

Calibration: Calibration is one of the crucial aspect in designing a sensor or detector. Making the marks with qualitative change in the measurer quantity corresponding to the change in the measurand quantity is called calibration. In the present work the calibration is done by taking the power as a measurer quantity and refractive index as a measurand quantity and the standard graph is plotted for a dynamic range $1.37n_D$ to $1.49n_D$ by plotting various power with refractive indices of Propanol mixed in Benzene and Cyclo-hexane mixed in Benzene as shown in fig. [16].

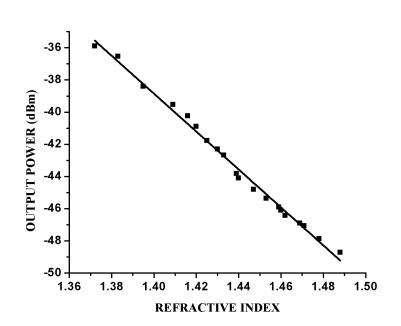
Mahratta Chamber of Commerce, Industries and Agriculture, Pune (India)



ISBN: 978-93-87793-33-0

8th July 2018

www.conferenceworld.in



 $\label{eq:Fig-16:Relation between Refractive Index Vs Output Power(dBm) of Benzene+Propanol and Benzene+Cyclo-hexane mixtures.$

IV. CONCLUSION

In the present work the variation of output power with the refractive index of the transparent liquids whose dynamic range lies between $1.37n_D$ to $1.49n_D$ at room temperature were investigated and the standard graph was plotted. With the help of standard graph the refractive index of unknown transparent liquids can be determine whose range lies between $1.37n_D$ to $1.49n_D$.

REFERENCES

- [1] V. Ruddy, B. D. MacCraith and J. A. Murphy, "Evanescent wave absorption spectroscopy using multimode flbers," J. Appl. Phys., vol. 67, no. 10, pp. 6070–6074, 1990.
- [2] G. Jin, S. Shi, A. Sharkawy and D. W. Prather, "Polarization effects in tapered dielectric waveguides," Optics Express, vol. 11, no. 16, pp. 1931–1941, August 2003.
- [3] B. D. Gupta, H. Dodeja and A. K. Tomar, "Fibre-optic evanescent field absorption sensor based on aU-shaped probe," Optical and Quantum Electronics, vol. 28, pp. 1629–1639, 1996.
- [4] T. Takeo and H. Hattori, "Silica glass fiber photorefractometer," Appl. Opt., vol. 31, no. 1, pp. 44–50, 1992.
- [5] W.B. Lyons and E. Lewis, "Neural networks and pattern recognition techniques applied to optical fibre sensors," Transactions of the Institute of Measurement and Control, vol. 22, no. 5, pp. 385–404, 2000.

Mahratta Chamber of Commerce, Industries and Agriculture, Pune (India)



ISBN: 978-93-87793-33-0

8th July 2018

www.conferenceworld.in

- [6] B. D. Gupta, A. K. Tomar and A. Sharma, "A novel probe for an evanescent wave fibre-optic absorption sensor," Optical and Quantum Electronics, vol. 27, pp. 747–753, 1995.
- [7] J. Kondoh, S. Tabushi and Y. Matsui, "Development of methanol sensor using sh-saw sensor for direct methanol fuel cell," in "IEEE Sensors," 2006.
- [8] W.B. Lyons, C. Flanagan, E. Lewis, H. Ewald and S. Lochmann, "Interrogation of multipoint optical fibre sensor signals based on artificial neural network pattern recognition techniques," Sensors and Actuators A, vol. 114, pp. 7–12, 2004.
- [9] S. Doerner, T. Schultz, T. Schneider, K. Sundmacher and P. Hauptmann, "Capacitive sensor for methanol concentration measurement in direct methanol fuel cells (dmfc)," Sensors, 2004. Proceedings of IEEE, vol. 2, pp. 639–641, 24-27 Oct. 2004.
- [10] "Liquid phase quantitative analyses using axsun's targeted-range near-infrared spectrometers," AXSUN Technologies, Inc., 2005.
- [11] J. P. Longtin and C.-H. Fan, "Precision laser-based concentration and refractive index measurement of liquids," Nanoscale and Microscale Thermophysical Engineering, vol. 2, no. 4, pp. 261–272, 1998.
- [12] J. Raety and K.-E., "Measurement of refractive index of liquids using s- and p-polarized light," Meas. Sci. Technol., vol. 11, pp. 74–76, 2000.
- [13] R. Belda, J. V. Herradez and O. Diez, "A study of the refractive index and surface tension synergy of the binary water/ethanol: influence of concentration," Physics and Chemistry of Liquids, vol. 43, no. 1, pp. 91–101, 2005.
- [14] S. Otsuki, K. Adachi and T. Taguchi, "A novel fiber-optic gassensing configuration using extremely curved optical fibers and an attempt for optical humidity detection," Sensors and Actuators B, vol. 53, pp. 91–96, 1998.
- [15] S. K. Khijwania and B. D. Gupta, "Maximum achievable sensitivity of the fibre optic evanescent field absorption sensor based on the u-shaped probe," Opt. Commun., vol. 175, pp. 135–137, 2000.
- [16] S. K. Khijwania and B. D. Gupta, "Fiber optic evanescent field absorption sensor: Effect of fiber parameters and geometry of the probe," Optical and Quantum Electronics, vol. 31, pp. 625–636, 1999.
- [17] M.Fabian, I.Mueller, S.Lochmann, G.Bramann, A.BuschandM. Wienicke, "Reconfigurable modular test and measurement device for optical fibre sensors," in "Proc. of Embedded World Conference, Nuremberg, Germany," 2007.